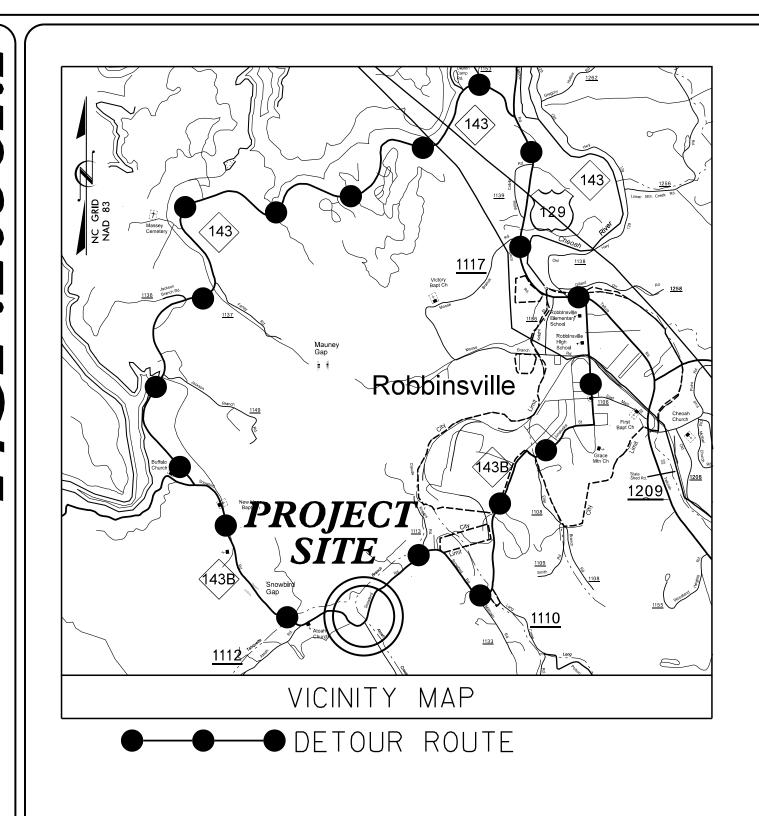
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-L-STA.10+90.00

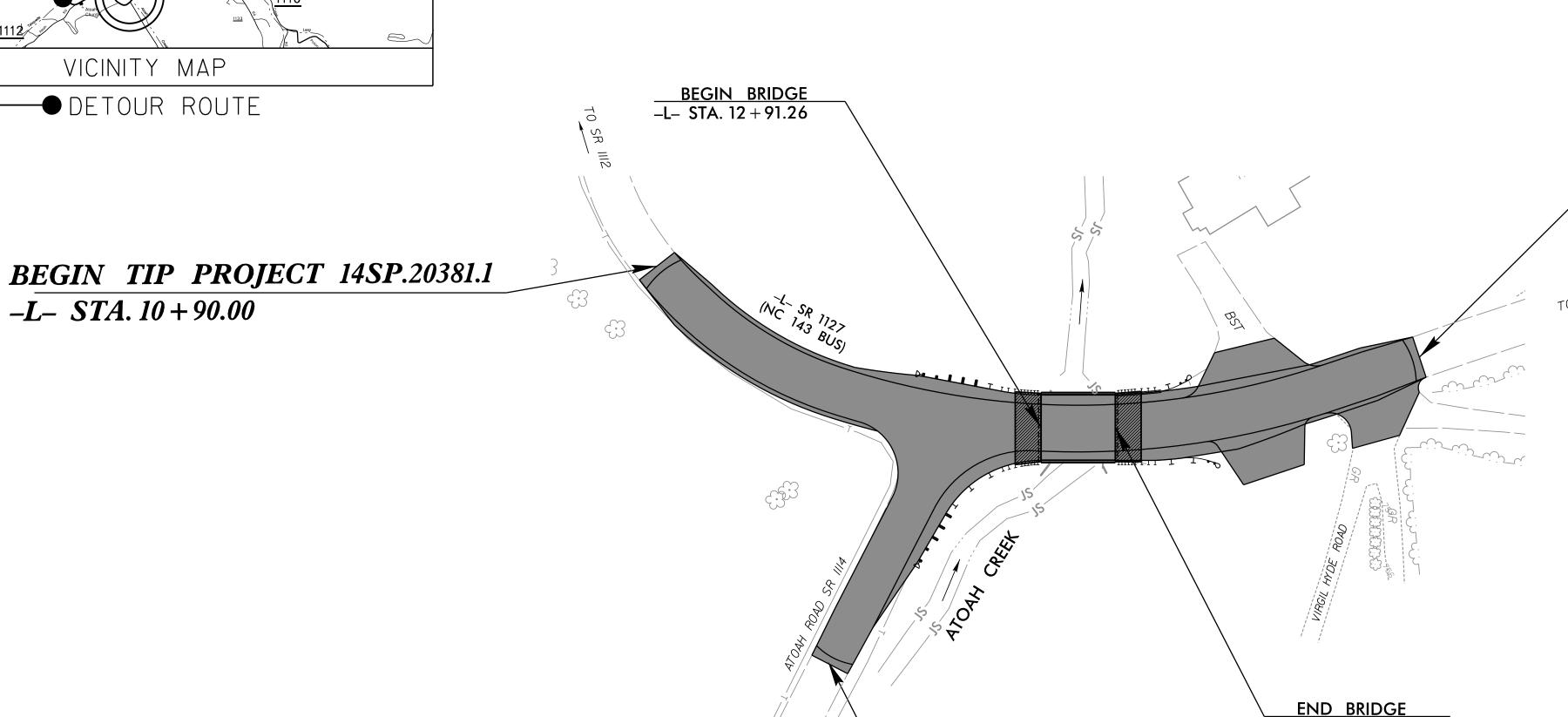
STATE OF NORTH CAROLINA

DIVISION OF HIGHWAYS

GRAHAM COUNTY

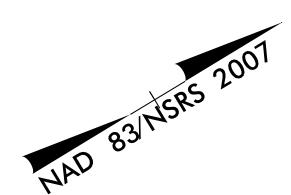
BRIDGE NO. 12 OVER ATOAH CREEK ON SR 1127 (NC 143 BUS.)

STATE	STATE	STATE PROJECT REFERENCE NO.							
N.C.	149								
STAT	E PROJ. NO.	F. A. PROJ. NO.	DESCRIPT	ION					
14SP	2.20381.1	_	PE						
14SP	2.20381.1	_	R/W						
14SP	2.20381.1	_	CONS	Т.					

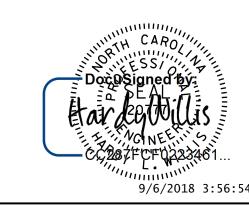


-Y-STA. 11 + 30.00

END TIP PROJECT 14SP.20381.1 -L-STA.14+75.00



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> Asheville, ■ North Carolina 828 · 253 · 2796

Middlesboro, □ Kentucky

704 • 357 • 0488

Tennessee

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STRUCTURE

DESIGN DATA

ADT 2010 = 2900ADT 2025 = 5800

> T = 7 %V = 35 MPH

FUNC CLASS = COLLECTOR SUBREGIONAL TIER

PROJECT LENGTH

LENGTH ROADWAY TIP PROJECT 14SP.20381.1 = 0.066 MI. LENGTH STRUCTURE TIP PROJECT 14SP.20381.1 = 0.007 MI. TOTAL LENGTH OF TIP PROJECT 14SP.20381.1= 0.073 MI.

Prepared in the Office of: VAUGHN & MELTON

FOR THE NORTH CAROLINA DIVISION OF HIGHWAYS

-L- STA. 13 + 28.53

2018 STANDARD SPECIFICATIONS

LETTING DATE:

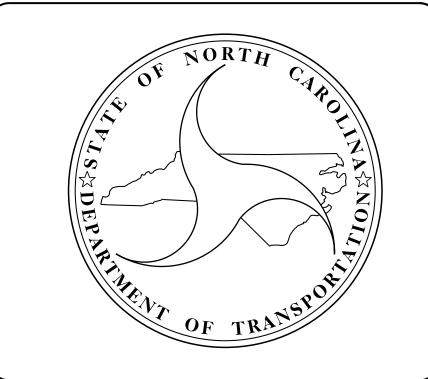
END CONSTRUCTION TIP PROJECT 14SP.20381.1

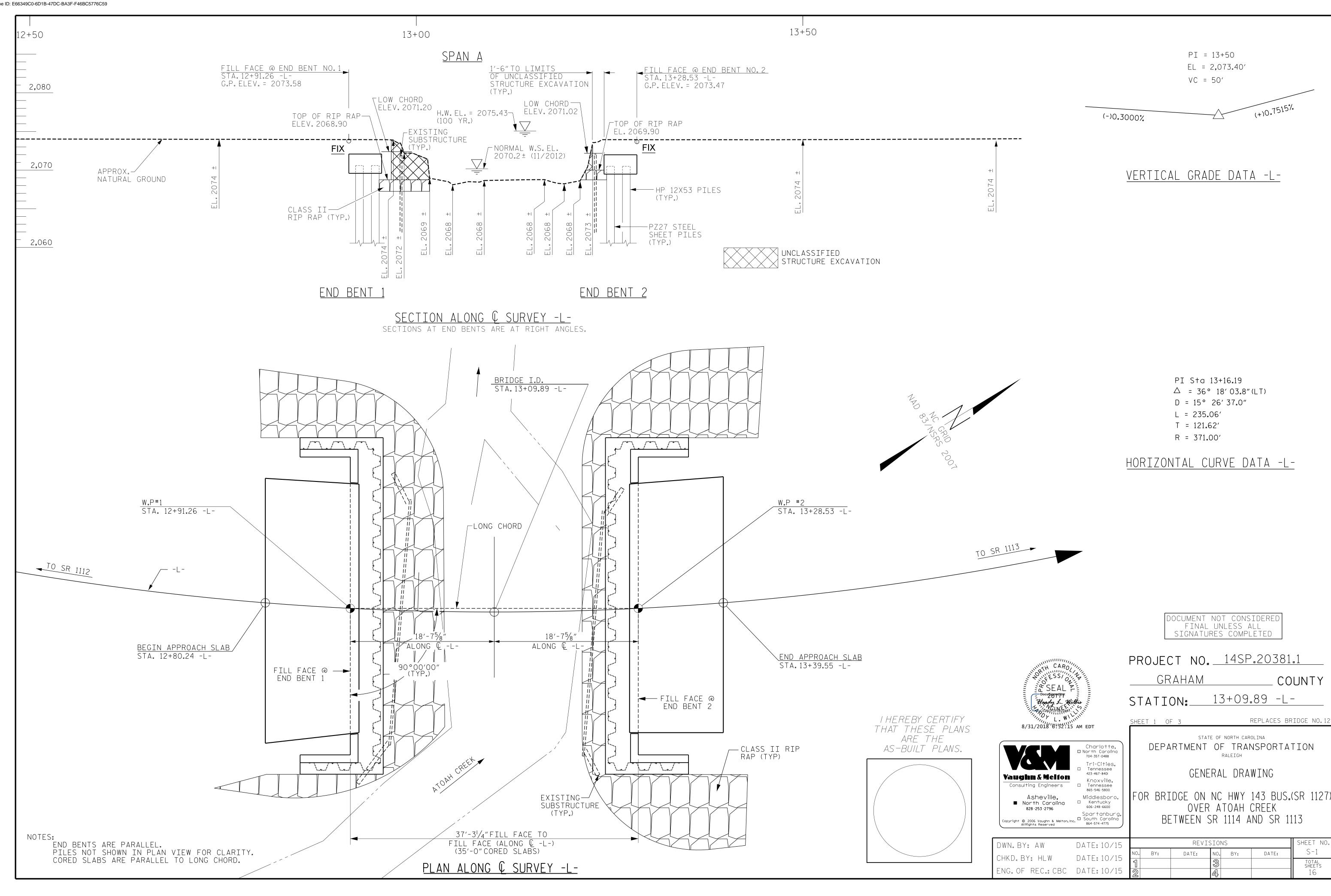
OCTOBER 9, 2018

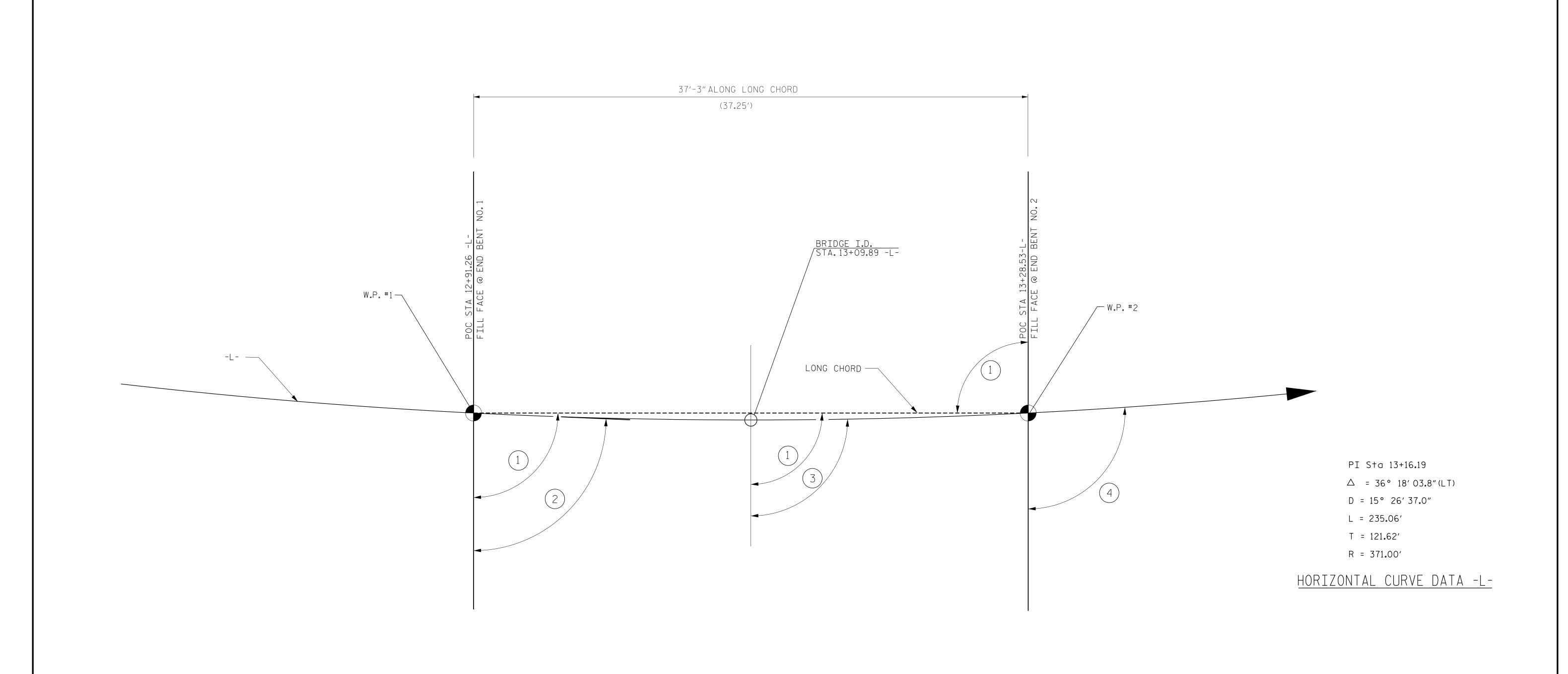
HARDY WILLIS, PE PROJECT ENGINEER

CHRISTOPHER CORDELL, PE PROJECT DESIGN ENGINEER

STRUCTURES MANAGEMENT UNIT 1000 BIRCH RIDGE DR. **RALEIGH**, N.C. 27610







LONG CHORD LAYOUT

END BENTS ARE PARALLEL.

- 1) 90°00′00″ TO LONG CHORD
- 2) 87°07′21″TAN TO CURVE, & SURVEY -L-
- 3) 90°00′00″TAN TO CURVE, © SURVEY -L-
- 4) 92°52′39″TAN TO CURVE, © SURVEY -L-

PROJECT NO. <u>14SP.20381.1</u>

GRAHAM COUNTY

STATE OF NORTH CAROLINA

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Asheville, ■ North Carolina 828·253·2796 Middlesboro, □ Kentucky 606·248·6600

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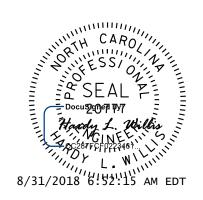
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Spartanburg,
South Carolina
864.574.4775

DATE: 10/15 DWN. BY: AW DATE: 10/15 CHKD.BY: HLW ENG. OF REC.: CBC DATE: 10/15

DEPARTMENT OF TRANSPORTATION RALEIGH GENERAL DRAWING LONG CHORD LAYOUT

> REVISIONS S-2 DATE: DATE: NO. BY: TOTAL SHEETS



BM1: 8"SPIKE IN BASE OF 18"WHITE PINE N 601979.3940 E 561326.6660 ELEV. 2081.98 -BL- STA. 5+00.00 8.74 FT. LT BRIDGE I.D. STA.13+09.89 -L-LONG CHORD-70 SR 1113 TO SR 1112 HWY 143 BUS SR 1127 21' BST © SURVEY -L--1 7 1 - $\overline{}$ - PROPOSED GUARDRAIL EXISTING (TYP.) (ROADWAY DETAIL AND PAY ITEM) BRIDGE FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS. LOCATION SKETCH

GENERAL NOTES:

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC PERFORMANCE ZONE 1.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.

THE EXISTING STRUCTURE, CONSISTING OF A SINGLE SPAN, 25.5 FOOT LONG STEEL PLANK DECK ON STEEL I-BEAMS, 24.5-FEET WIDE, ON TIMBER POSTS AND SILLS, AND LOCATED AT THE PROPOSED STRUCTURE, SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY POSTED BELOW THE LEGAL LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE FURTHER DETERIORATE, THIS LOAD LIMITATION MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18-EVALUATING SCOUR AT BRIDGES".

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FOR ASBESTOS ASSESSMENT FOR BRIDGE DEMOLITION AND RENOVATION ACTIVITIES, SEE SPECIAL PROVISIONS.

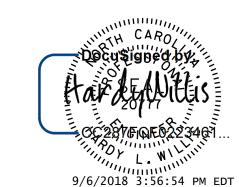
THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA SHALL BE EXCAVATED FOR A DISTANCE OF 25 FT. EACH SIDE OF CENTERLINE ROADWAY AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION. SEE SECTION 412 OF THE STANDARD SPECIFICATIONS.

ASPHALT WEARING SURFACE IS INCLUDED IN ROADWAY QUANTITY ON ROADWAY PLANS.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 13+09.89"

TOTAL BILL OF MATERIAL

							1017	ic bice or	MUVICITAL									
	REMOVAL OF EXISTING STRUCTURE	ASBESTOS ASSESSMENT	PILE EXCAVATION IN SOIL	PILE EXCAVATION NOT IN SOIL	UNCLASSIFIED STRUCTURE EXCAVATION	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUF FOR HP 12 X 53 STEEL PILES	l	IP 12 X 53 TEEL PILES	18"STEEL SHEET PILES	VERTICAL CONCRETE BARRIER RAIL	CLASS TT	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	PRE C	-0" x 1'-6" ESTRESSED CONCRETE DRED SLAB UNIT
	LUMP SUM	LUMP SUM	LIN.FT.	LIN.FT.	LUMP SUM	CU. YARDS	LUMP SUM	LBS.	EACH	NO.	LIN.FT.	SQ. FEET	LIN.FT.	TONS	SQ. YARDS	LUMP SUM	NO.	LIN.FT.
SUPERSTRUCTURE	-						LUMP SUM						70.25			LUMP SUM	11	385.0
END BENT 1					LUMP SUM	21.9		2676	7	7	210	716		57	64			
END BENT 2			70	35	LUMP SUM	21.9		2676		7	123	739		58	66			
TOTAL	LUMP SUM	LUMP SUM	70	35	LUMP SUM	43.8	LUMP SUM	5352	7	14	333	1,455	70.25	115	130	LUMP SUM	11	385.0



FOUNDATION NOTES:

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT NO.1 AND END BENT NO.2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 75 TONS PER PILE.

DRIVE PILES AT END BENT NO.1 AND END BENT NO.2 TO A REQUIRED DRIVING RESISTANCE OF 125 TONS PER PILE.

TESTING PILES WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING MAY BE REQUIRED AT END BENT NO.1. THE ENGINEER WILL DETERMINE THE NEED FOR PDA TESTING. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS (AND FOR PILE DRIVING CRITERIA, SEE PILE DRIVING CRITERIA PROVISION).

CONCRETE IS REQUIRED TO FILL HOLES FOR PILE EXCAVATION AT END BENT NO. 2.

THE SCOUR CRITICAL ELEVATION FOR END BENT NO.1 AND END BENT NO.2 IS 2,060 FT.SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.

PILE EXCAVATION IS REQUIRED TO INSTALL PILES AT END BENT NO. 2. EXCAVATE HOLES AT PILE LOCATIONS TO ELEVATION 2,050 FT (LT) AND 2,055 FT (RT) AND HAVE AT LEAST 5 FEET OF PENETRATION INTO WEATHERED ROCK OR ROCK. SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

FOR STEEL SHEET PILES, SEE SECTION 1084 OF THE STANDARD SPECIFICATIONS.

PZ 27 SHEETING IS TO BE DRIVEN IN FRONT (STREAM SIDE) OF THE HP 12 X 53 PILES AT END BENT NO.1 AND END BENT NO.2 AS SHOWN IN THE STRUCTURE PLANS.

AT END BENT NO.1, SHEET PILES SHOULD BE DRIVEN TO AN ELEVATION NO HIGHER THAN 2,058 FT.

SHEET PILES AT END BENT NO.2 SHOULD BE DRIVEN TO REFUSAL. REFUSAL IS ESTIMATED AT ELEVATION 2,055 FT.(LT) AND ELEVATION 2,060 FT.(RT).

HYDRAULIC DATA

DESIGN DISCHARGE = 700 CFS
DESIGN FREQUENCY = 10 YRS
DESIGN HW ELEVATION = 2074.1 FT
BASE DISCHARGE = 1400 CFS
BASE FREQUENCY = 100 YRS
BASE HW ELEVATION = 2075.43 FT

OVERTOPPING FLOOD DATA

OVERTOPPING DISCHARGE = 700 CFS OVERTOPPING FREQUENCY = 10 (±) YRS OVERTOPPING ELEVATION = 2074.1 FT DRAINAGE AREA = 3.46 SQ. MI.

PROJECT NO. <u>14SP.20381.1</u>

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Vaug**hn** & Melfon

Consulting Engineers

Asheville,

■ North Carolina

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Middlesboro □ Kentucky

Spartanburo

GRAHAM COUNTY
STATION: 13+09.89 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

GENERAL DRAWING

OR BRIDGE ON NC HWY 143 BUS.(SR 1127 OVER ATOAH CREEK BETWEEN SR 1114 AND SR 1113

DWN. BY: AW DATE: 10/15
CHKD. BY: HLW DATE: 10/15
ENG. OF REC.: CBC DATE: 10/15

2

REVISIONS
No. BY: DATE: NO. BY

LOAD AND RESISTANCE FACTOR RATING (LRFD) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

											STRE	ENGTH	I LIN	MIT ST	ATE				SE	RVICE	III	LIMI	T STA	TE	
											MOMENT					SHEAR						MOMENT			
	TEVEL		VEHICLE	WEIGHT (W) (TONS)	CONTROLLING Load Rating	MINIMUM RATING FACTORS (RF)	TONS = W X RF	LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (++)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (++)	LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	COMMENT NUMBER
			HL-93(Inv)	N/A	1	1.17		1.75	0.247	1.21	35′	EL	17	0.556	1.17	35′	EL	1.6	0.80	0.247	1.47	35′	EL	17	
DESIGN LOAD		HL-93(0pr)	N/A		1.51		1.35	0.247	1.57	35′	EL	17	0.556	1.51	35′	EL	1.6	N/A							
	LOAD RATING		HS-20(Inv)	36.000	2	1.34	48.24	1.75	0.247	1.62	35′	EL	17	0.556	1.34	35′	EL	1.6	0.80	0.247	1.96	35′	EL	17	
	IVATINO		HS-20(0pr)	36.000		1.74	62.64	1.35	0.247	2.10	35′	EL	17	0.556	1.74	35′	EL	1.6	N/A						
			SNSH	13.500		3.33	44.96	1.4	0.247	3.46	35′	EL	17	0.556	3.46	35′	EL	1.6	0.80	0.247	3.33	35′	EL	17	
			SNGARBS2	20.000		2.61	52.20	1.4	0.247	2.99	35′	EL	17	0.556	2.61	35′	EL	1.6	0.80 0.247 2.89 35' EL	17					
			SNAGRIS2	22.000		2.49	54.78	1.4	0.247	3.07	35′	EL	17	0.556	2.49	35′	EL	1.6	0.80	0.247	2.95	35′	EL	17	
			SNCOTTS3	27.250		1.68	45.78	1.4	0.247	1.73	35′	EL	17	0.556	1.75	35′	EL	1.6	0.80	0.247	1.68	35′	EL	17	
		\S	SNAGGRS4	34.925		1.55	54.13	1.4	0.247	1.60	35′	EL	17	0.556	1.56	35′	EL	1.6	0.80	0.247	1.55	35′	EL	17	
			SNS5A	35.550		1.51	53.68	1.4	0.247	1.56	35′	EL	17	0.556	1.64	35′	EL	1.6	0.80	0.247	1.51	35′	EL	17	
			SNS6A	39.950		1.47	58.73	1.4	0.247	1.51	35′	EL	17	0.556	1.55	35′	EL	1.6	0.80	0.247	1.47	35′	EL	17	
	LEGAL		SNS7B	42.000		1.39	58.38	1.4	0.247	1.43	35′	EL	17	0.556	1.58	35′	EL	1.6	0.80	0.247	1.39	35′	EL	17	
	LOAD		TNAGRIT3	33.000		1.80	59.40	1.4	0.247	1.86	35′	EL	17	0.556	1.81	35′	EL	1.6	0.80	0.247	1.80	35′	EL	17	
	RATING		TNT4A	33.075		1.70	56.23	1.4	0.247	1.84	35′	EL	17	0.556	1.70	35′	EL	1.6	0.80	0.247	1.80	35′	EL	17	
			TNT6A	41.600		1.58	65.73	1.4	0.247	1.63	35′	EL	17	0.556	1.68	35′	EL	1.6	0.80	0.247	1.58	35′	EL	17	
		S	TNT7A	42.000		1.55	65.10	1.4	0.247	1.68	35′	EL	17	0.556	1.55	35′	EL	1.6	0.80	0.247	1.63	35′	EL	17	
			TNT7B	42.000		1.50	63.00	1.4	0.247	1.65	35′	EL	17	0.556	1.50	35′	EL	1.6	0.80	0.247	1.60	35′	EL	17	
			TNAGRIT4	43.000		1.44	61.92	1.4	0.247	1.66	35′	EL	17	0.556	1.44	35′	EL	1.6	0.80	0.247	1.62	35′	EL	17	
			TNAGT5A	45.000		1.49	67.05	1.4	0.247	1.54	35′	EL	17	0.556	1.52	35′	EL	1.6	0.80	0.247	1.49	35′	EL	17	
	i								1		1													1	

TNAGT5B 45.000 **3 1.36** 61.20 1.4 0.247 1.48 35' EL 17 0.556 **1.36** 35' EL 1.6 0.80 0.247 1.44 35' EL 17

LOAD FACTORS:

DESIGN
LOAD
RATING
FACTORS

LIMIT STATE YDC YDW

STRENGTH I 1.25 1.50

SERVICE III 1.00 1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

Ι ...

۷.

1

(#) CONTROLLING LOAD RATING

(1) DESIGN LOAD RATING (HL-93)

(2) DESIGN LOAD RATING (HS-20)

 $\sqrt{3}$ LEGAL LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

I - INTERIOR GIRDER

EL - EXTERIOR LEFT GIRDER

ER - EXTERIOR RIGHT GIRDER

PROJECT NO. 14SP.20381.1

GRAHAM COUNTY

STATION: 13+09.89 -L-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

LRFR SUMMARY FOR 35' CORED SLAB UNIT 90° SKEW

(NON-INTERSTATE TRAFFIC)

REVISIONS

NO. BY: DATE: NO. BY: DATE:

3 TOTAL SHEETS
2 4 16

LRFR SUMMARY

FOR SPAN A

ASSEMBLED BY: AW DATE: 10/2015 CHECKED BY: CBC DATE: 10/2015

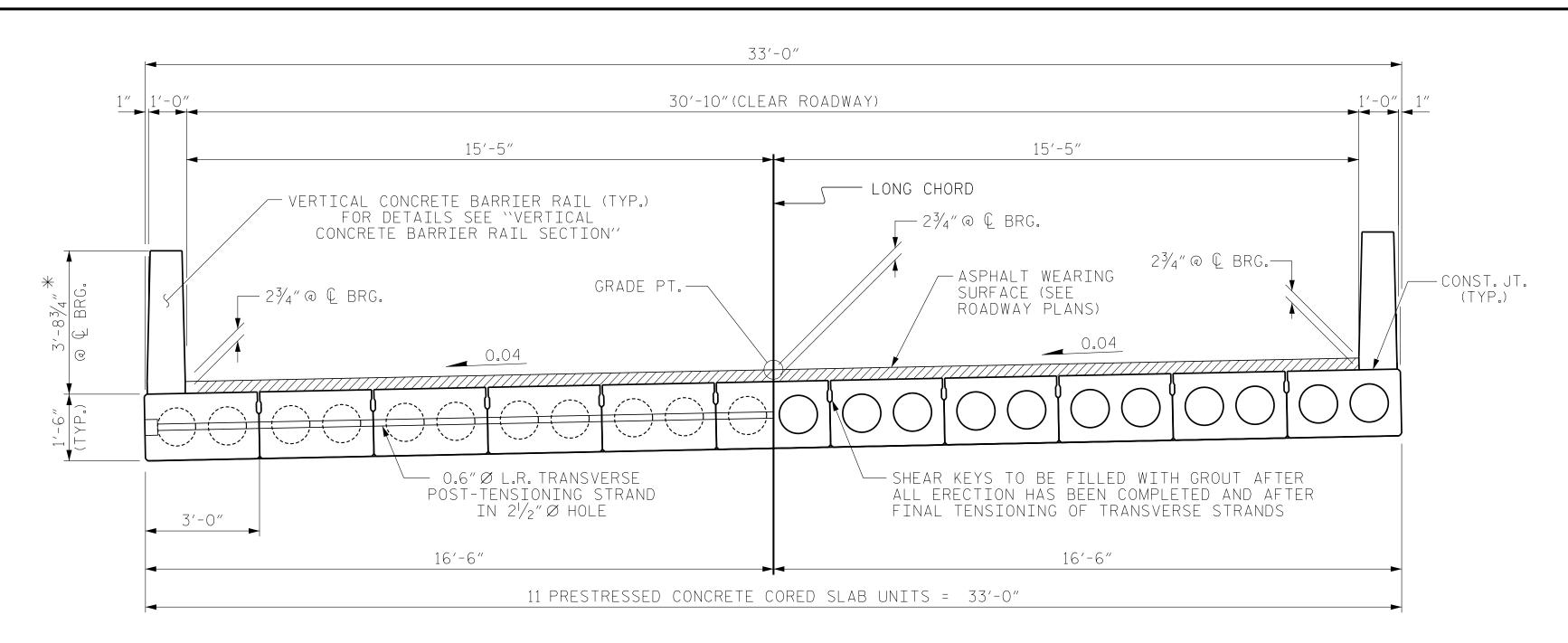
DRAWN BY: CVC 6/10

CHECKED BY : DNS 6/10

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8/31/2018 6:52:15 AM EDT

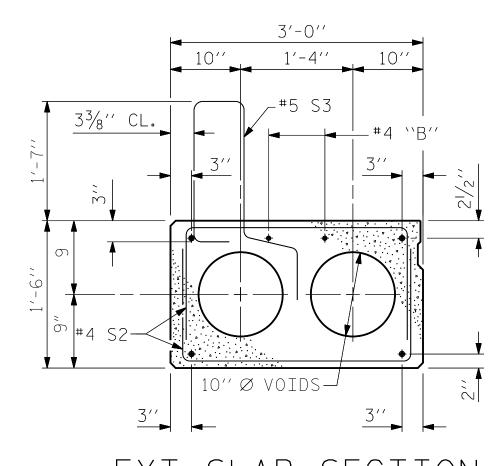
STD. NO. 21LRFR1_90S_35L



#4 \\B''---+ ♦ ♦ ♦ + ∴ ∴ ∴ + ● ♦, └ 4 SPA. └ 2 SPA. @ 2"CTS. @ 2"CTS. @ 2"CTS. INTERIOR SLAB SECTION

(35'UNIT)

(9 STRANDS REQUIRED)

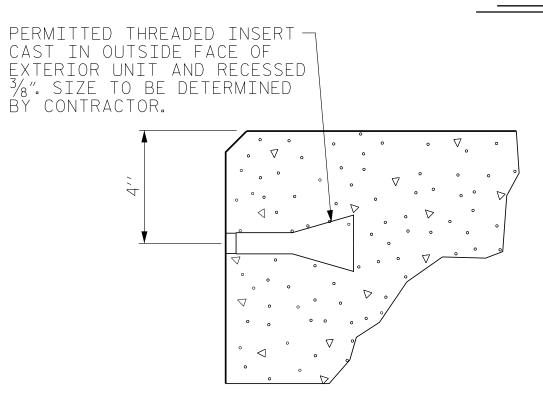


EXT.SLAB (FOR PRESTRESSED STRAND LAYOUT, SEE INTERIOR SLAB SECTION.)

BOND SHALL BE BROKEN ON THESE STRANDS FOR A DISTANCE OF 2'-0" FROM END OF CORED SLAB UNIT.

SEE STANDARD SPECIFICATIONS, ARTICLE 1078-7.

DEBONDING LEGEND



THREADED INSERT DETAIL

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

8/31/2018 6:52:15 AM EDT

PROJECT NO. <u>14SP.20</u>381.1

COUNTY

GRAHAM

SHEET 1 OF 3

STATION: 13+09.89 -L-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

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Vaughn & Melfon Consulting Engineers

☐ Knoxville, TN 865 • 546 • 5800 ☐ Spartanburg,SC 864 - 574 - 4775 ☐ Charleston, SC

Asheville, ■ North Carolina 828 · 253 · 2796 Raleigh, NC 🔲 Charlotte, NC 919 • 977 • 9455

ENG. OF REC.: CBC DATE: 10/15

DWN.BY: AW

CHKD.BY: HLW

☐ Middlesboro, Ki 606 • 248 • 6600 704·357·0488 🗆 Atlanta,GA 770 • 627 • 3509

843 - 974 - 5650

DATE: 10/15

DATE: 10/15

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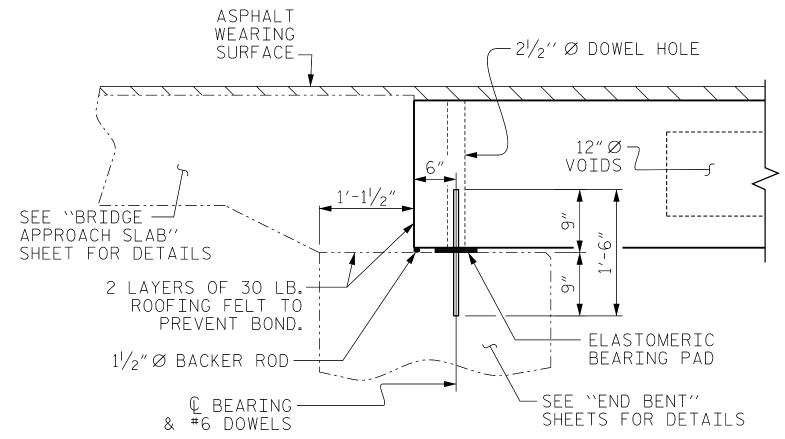
3'-0'' X 1'-6'' CORED SLAB UNIT 90° SKEW

SHEET NO. **REVISIONS** S-5 DATE: DATE: BY: TOTAL SHEETS

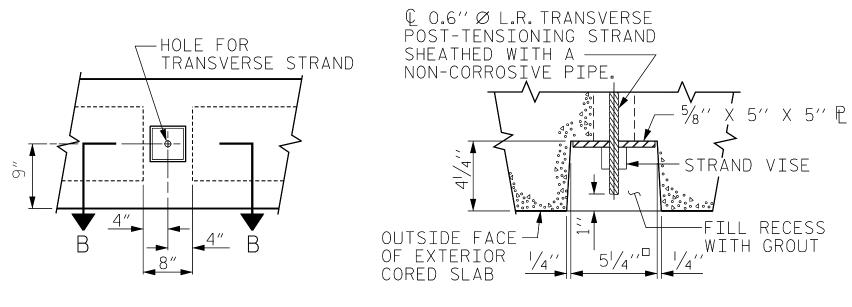
TYPICAL SECTION

*-THE MAXIMUM BARRIER RAIL HEIGHT AND ASPHALT THICKNESS IS SHOWN. THE HEIGHT OF THE BARRIER RAIL AND ASPHALT THICKNESS VARIES WHILE THE TOP OF THE BARRIER RAIL FOLLOWS THE PROFILE OF THE GUTTERLINE. FOR RAIL HEIGHT DETAILS AND ASPHALT THICKNESS SEE THE "VERTICAL CONCRETE BARRIER RAIL SECTION" DETAIL.

FIXED END



SECTION AT END BENT



ELEVATION VIEW

SECTION B-B

GROUTED RECESS AT END OF POST-TENSIONED STRAND OF CORED SLABS

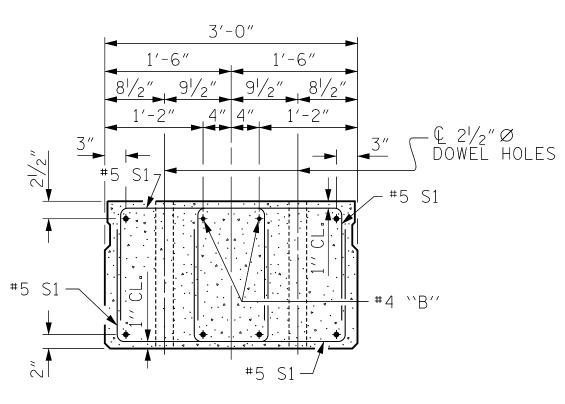
THREADED INSERT NOTES

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-O"CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

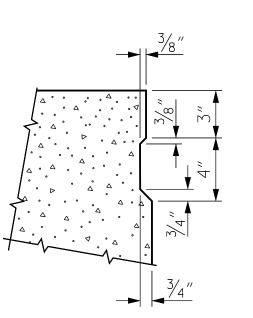
THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.



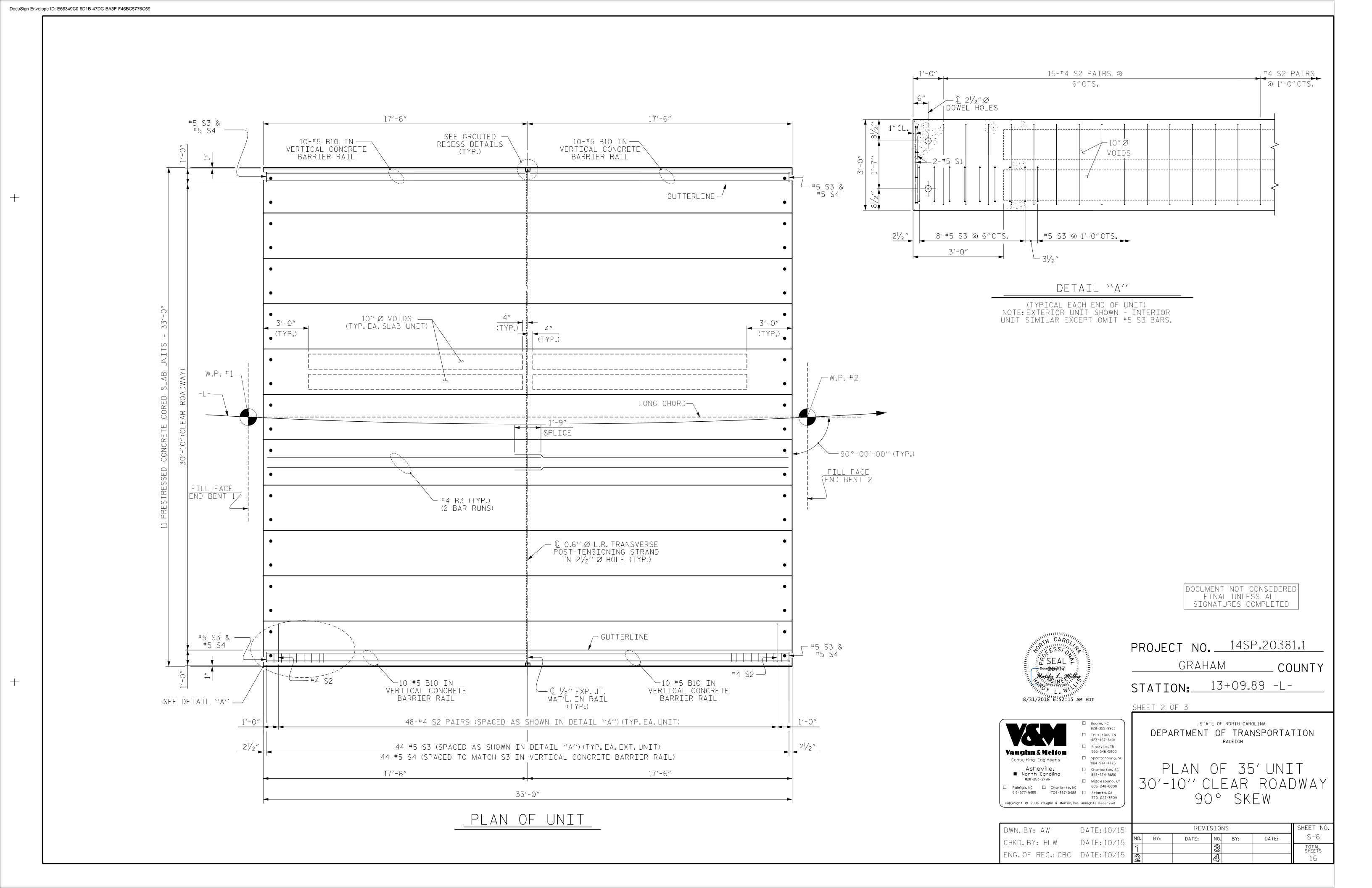
END ELEVATION

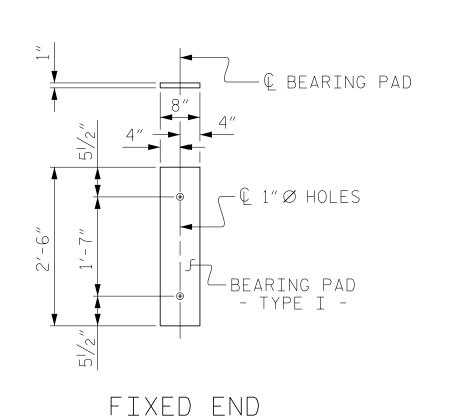
SHOWING PLACEMENT OF DOUBLE STIRRUPS AND LOCATION OF DOWEL HOLES. (STRAND LAYOUT NOT SHOWN.) INTERIOR SLAB UNIT SHOWN-EXTERIOR SLAB UNIT SIMILAR EXCEPT SHEAR KEY LOCATION.



SHEAR KEY DETAIL

NOTE: OMIT SHEAR KEY ON OUTSIDE FACE OF EXTERIOR CORED SLABS.





(TYPE I - 22 REQ'D) ELASTOMERIC BEARING DETAILS

10"

— #5 S4

- #5 S3 SEE `PLAN OF UNIT' FOR SPACING

CONCRETE BARRIER RAIL DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

BILL OF MATERIAL FOR ONE 35' CORED SLAB UNIT												
				EXTERI	OR UNIT	INTERI(OR UNIT					
BAR	NUMBER	SIZE	WEIGHT	LENGTH	WEIGHT							
В3	4	#4	STR	18′-3″	49	18'-3"	49					
S1	8	#5	3	3′-9″	31	3′-9″	31					
S2	96	#4	3	4'-10"	310	4'-10"	310					
* S3	44	#5	1	6'-1"	279							
REINFO	ORCING S	STEEL	LBS	<u>.</u>	390		390					
* EPOXY COATED REINFORCING STEEL LBS. 279												
5000 P.S.I. CONCRETE CU. YDS. 4.6 4.6												
0.6" Ø L.R. STRANDS No. 9 9												

DEAD LOAD DEFLECTION AN	ND CAMBER
	3'-0" × 1'-6"
35'CORED SLAB UNIT	0.6"Ø L.R. Strand
CAMBER (SLAB ALONE IN PLACE)	3/8″ ▲
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/8″ ♦
FINAL CAMBER	1/4"

** INCLUDES FUTURE WEARING SURFACE

SECTION S-S

AT DAM IN OPEN JOINT (THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)

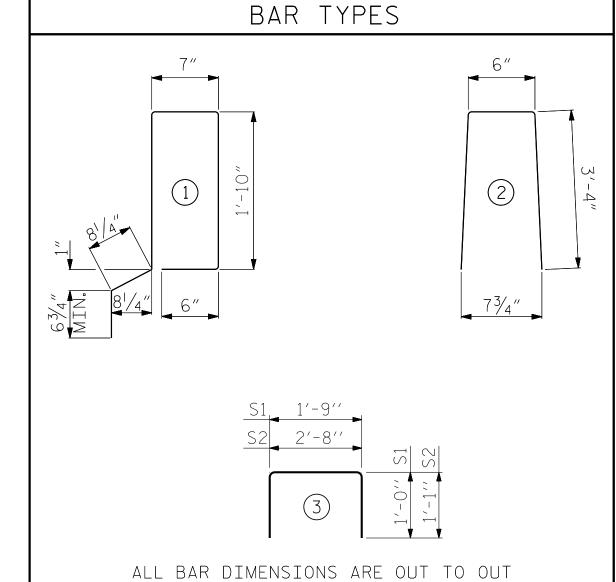
€ 1/2" EXP. JT. MAT'L HELD IN —

ELEVATION AT EXPANSION JOINTS

CHAMFER

PLACE WITH GALVANIZED NAILS.

(NOTE: OMIT EXP.JT.MAT'L. When slip form is used)



GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT									
30'-10" CLEAR ROADWAY	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT							
	@ MID-SPAN	@ MID-SPAN							
	SUPERED SECTION								
35' UNITS	21/2"	3'-81/2"							

BI	BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL												
BAR	BARS PER PAIR OF EXTERIOR UNITS	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT							
	35' UNIT												
* B10	40	40	#5	STR	17'-1"	713							
* S4	88	88	#5	2	7'-2"	658							
* EPOX	* EPOXY COATED REINFORCING STEEL LBS. 1371												
CLASS AA CONCRETE CU.YDS. 8.9													
TOTAL	VERTICAL CONCRETE BARRIER RAIL			LN.FT.		70.25							

GRADE 270 S	TRANDS
	0.6″Ø L.R.
AREA (SQUARE INCHES)	0.217
ULTIMATE STRENGTH (LBS.PER STRAND)	58,600
APPLIED PRESTRESS	43,950

ſ	CONCRETE RELEA	ASE STRENGTH
Ì		
	UNIT	PSI
	35' UNITS	4000

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE $2\frac{1}{2}$ " \alpha DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, $\frac{1}{2}$ " IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIÉR RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

TRANSVERSE POST TENSIONING OF THE CORED SLAB UNITS SHALL BE DONE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

SEE SHEET 1 OF 3 FOR NOTES REGARDING THREADED INSERTS.

4-#5 S3 6" 4-#5 S3 #5 S3 & S4 8 S4 @ FIELD BEND-"B" BARS 6"CTS. 6"CTS. \|FIELD CUT| FIELD CUT— #5 S4 #5 S3 -FIELD-CUT #5 S4 CONST. JT. END VIEW SIDE VIEW

END OF RAIL DETAILS





PROJECT NO. <u>14SP.20381.1</u>

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

COUNTY

GRAHAM

STATION: 13+09.89 -L-

SHEET 3 OF 3



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☐ Charleston, SC ■ North Carolina 828 - 253 - 2796 Raleigh, NC Charlotte, NC 606·248·6600 704·357·0488 🗌 Atlanta,GA

☐ Middlesboro, KY pyright © 2006 Vaughn & Melton, Inc. All Rights Reserved

ED SLAB UNIT 90° SKEW

N. BY: AW	DATE: 10/15		REVISIONS							
KD.BY: HLW	DATE: 10/15	NO.	BY:	DATE:	NO.	BY:	DATE:	S-7		
		1			3			TOTAL SHEETS		
G. OF REC.: CBC	DATE: 10/15	2			4			16		

VARIES (SEE THICKNESS &

CONST. JT. ——

SECTION THRU RAIL

€ GUARDRAIL——— ANCHOR ASSEMBLY

1/4" HOLD-DOWN ₽ —

PLAN

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A $1/4^{\prime\prime}$ HOLD DOWN PLATE AND 7 - $1/8^{\prime\prime}$ Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36.AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE \(\frac{1}{8} \) \(\infty \) GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

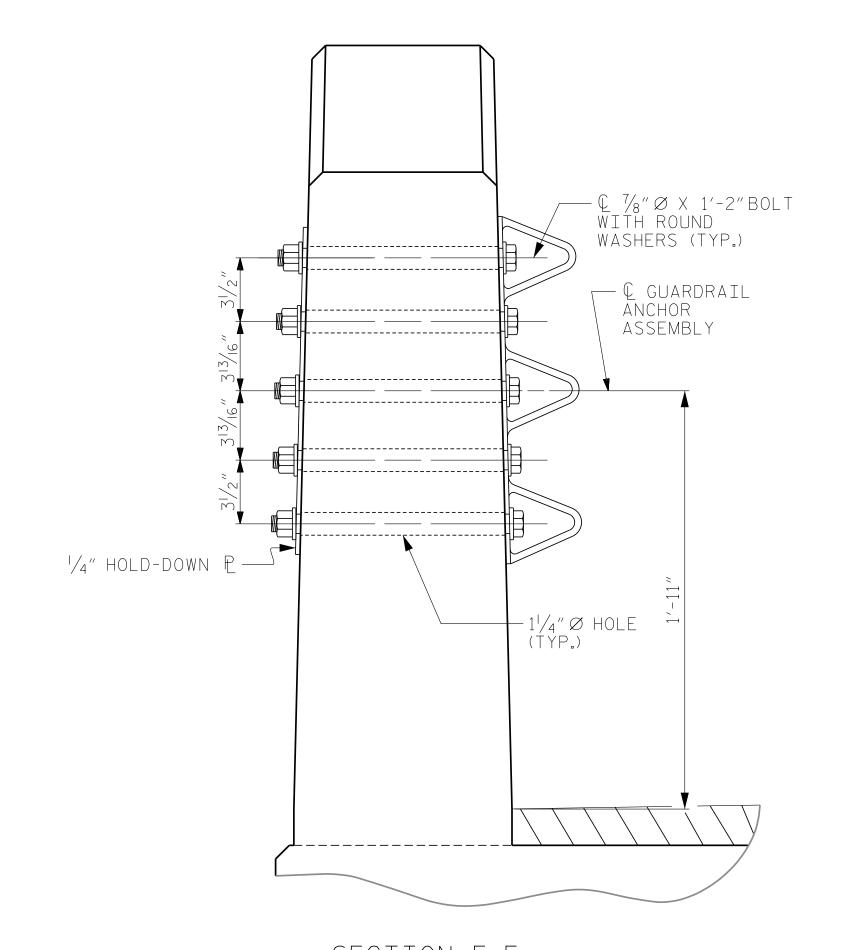
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL.FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR VERTICAL CONCRETE BARRIER RAIL.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE VERTICAL CONCRETE BARRIER RAIL TO CLEAR ASSEMBLY BOLTS.

THE 1 $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



FOR LOCATION OF GUARDRAIL ANCHOR

ASSEMBLY, SEE "PLAN" BELOW

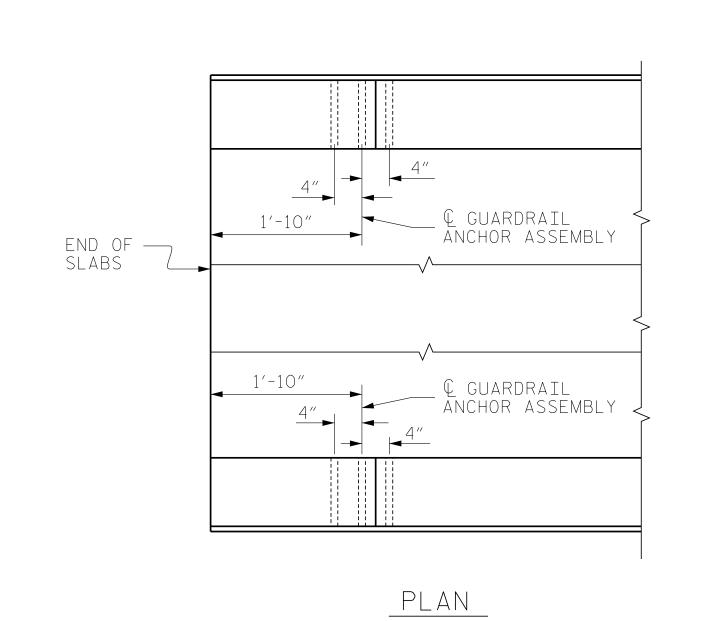
FINISH GRADE —

Q GUARDRAIL

ANCHOR ASSEMBLY

SECTION E-E

GUARDRAIL ANCHOR ASSEMBLY DETAILS



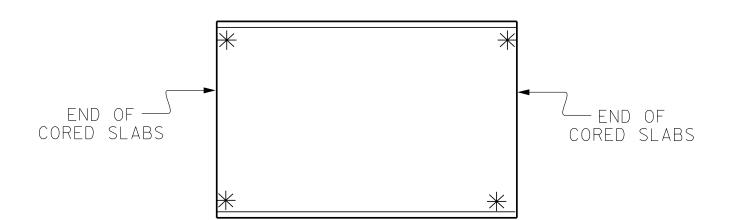
GUARDRAIL

ELEVATION

ANCHOR ASSEMBLY

LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.



SKETCH SHOWING POINTS OF ATTACHMENT

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. 14SP.20381.1

GRAHAM COUNTY

STATION: 13+09.89 -L-

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STANDARD

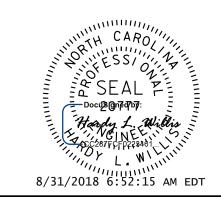
GUARDRAIL ANCHORAGE

DETAILS

FOR VERTICAL CONCRETE

BARRIER RATI

STATE OF NORTH CAROLINA

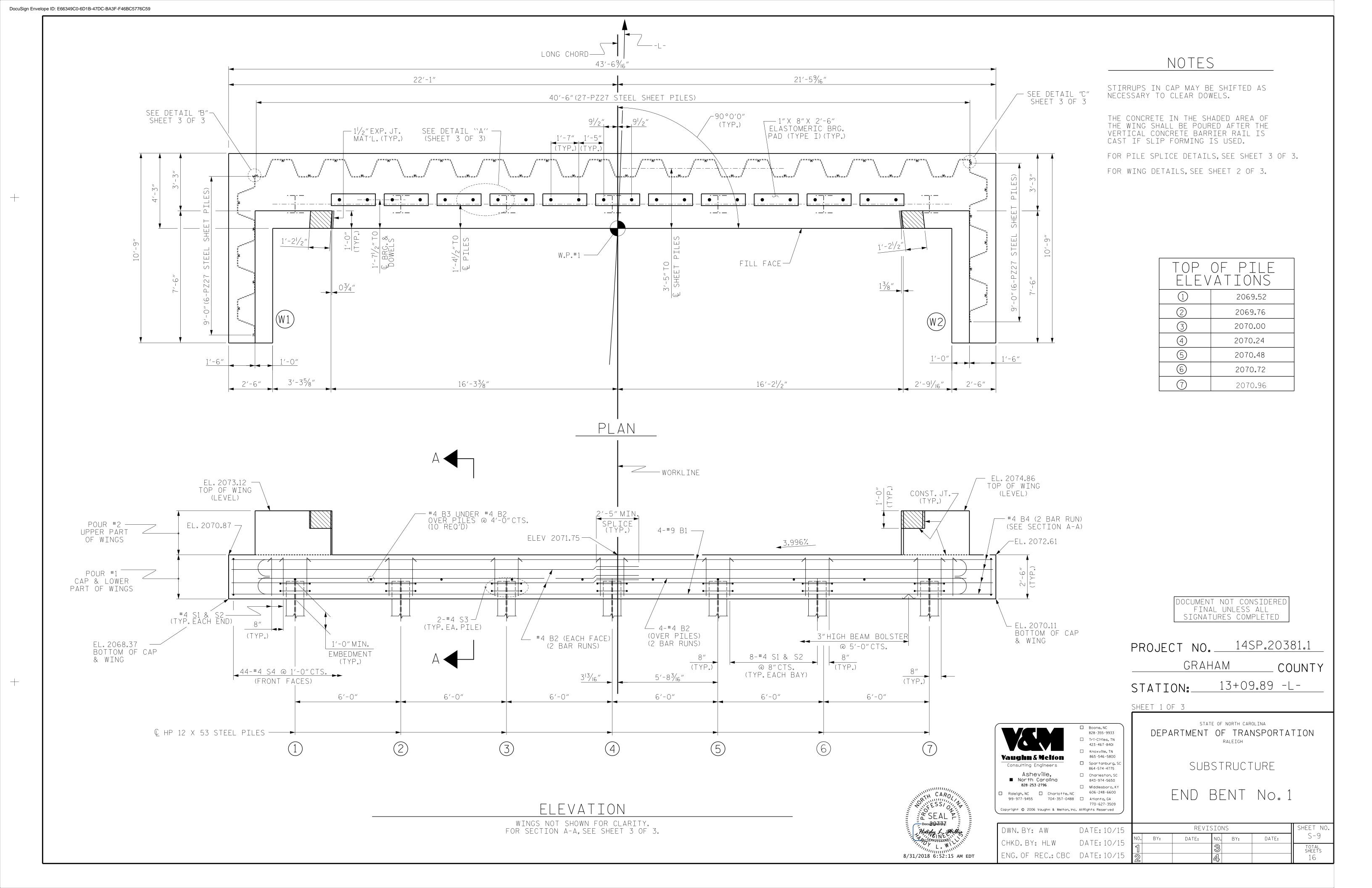


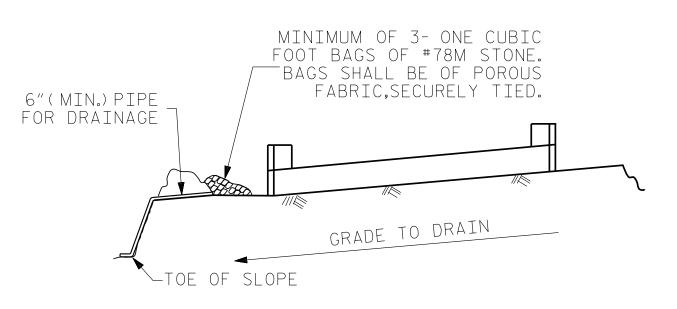
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0.	BY:	DATE:	NO.	BY:	DATE:	S-8
]			X			TOTAL SHEETS
						16

(SHT 1) STD.NO.GRA3

ASSEMBLED BY : AW DATE : 10/15
CHECKED BY : CC DATE : 10/15

DRAWN BY : MAA 5/10
CHECKED BY : GM 5/10
REV. 12/5/II
REV. 6/13
REV. 1/15
MAA/GM
MAA/TMG





BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

1'-3"

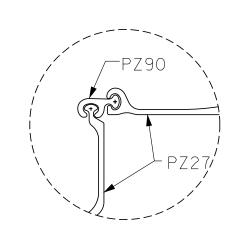
1" X 8" X 2'-6" —

ELASTOMERIC BRG. PAD (TYPE I) (TYP.)

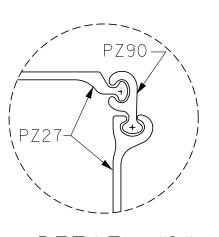
- #6 D1 DOWELS

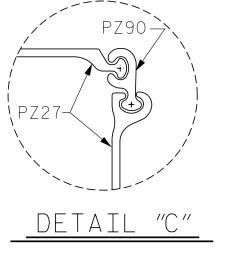
TO PROJECT 9" ABOVE CAP

(TYP.)

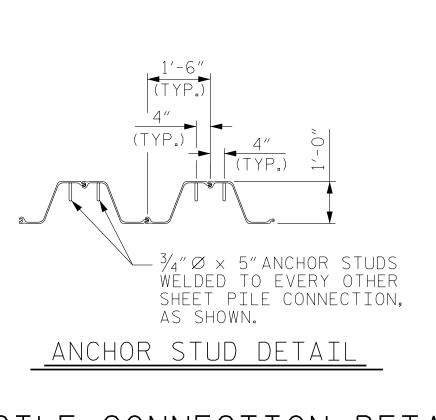


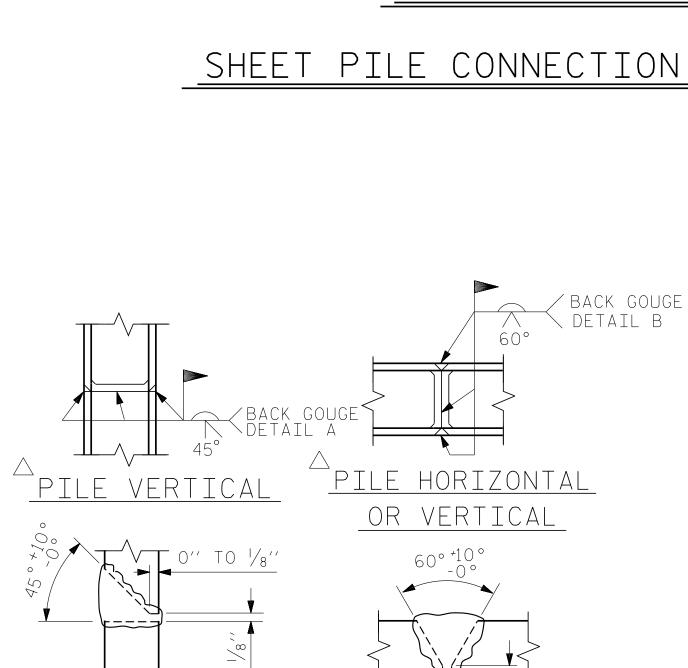
DETAIL "B"

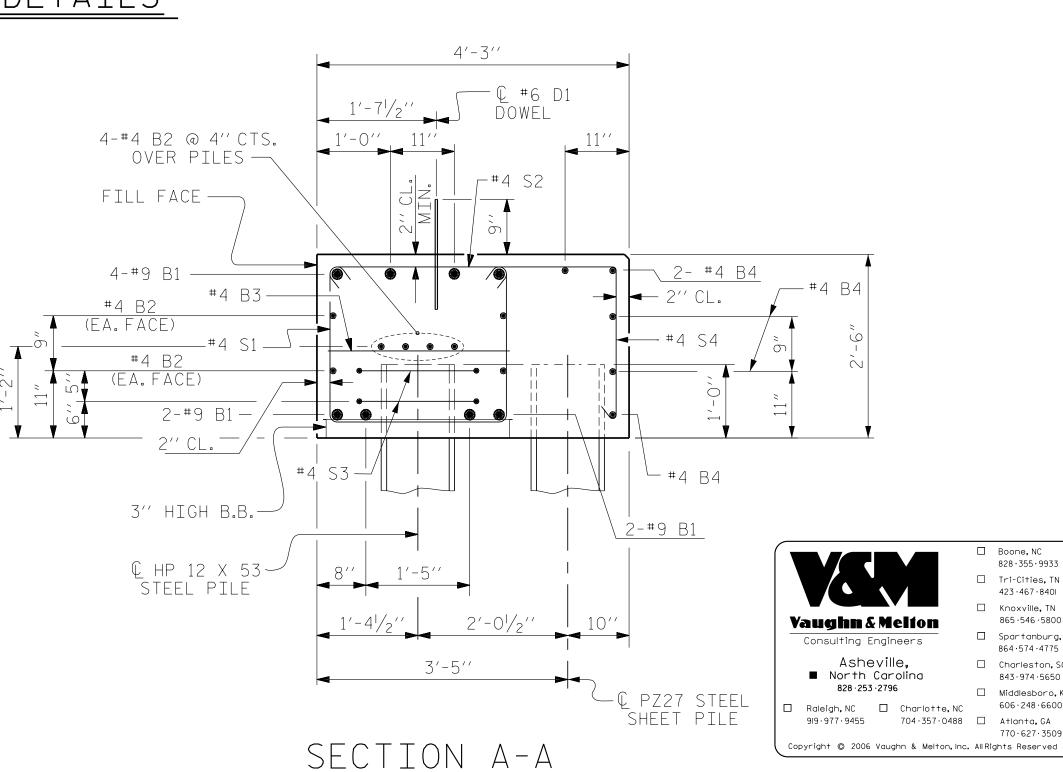




SHEET PILE CONNECTION DETAILS







NO: 7

NO.PZ27 = 39

NO.PZ90 = 2

TOTAL = 41

BAR TYPES

40'-2"

2'-5"

1′-8″∅

HP 12 X 53 STEEL PILES

ALL BAR DIMENSIONS ARE OUT TO OUT.

END BENT No.1

18"STEEL SHEET PILES

LIN. FT.= 210

---1'-3'' LAP

В4 10 | #4 | STR | 22'-9" 152 68 D1 | 22 | #6 | STR | 1'-6" 50 24 | #4 | 2 | 7'-10" 126 #4 | STR | 4'-0" #4 | STR | 3'-11" К3 #4 | STR | 3'-6" K4 3 #4 STR 3'-5" 52 | #4 | 3 7′-5″ 258 52 #4 | 4 3'-2" 110 S3 14 | #4 | 5 6'-6" 61 S4 44 | #4 | 6 6′-10″ 201 S5 | 20 | #4 | 6 5′-1″ 68 V1 | 52 | #4 | STR | 4'-3" 148 REINFORCING STEEL 2676 LBS CLASS A CONCRETE BREAKDOWN POUR #1 CAP, LOWER PART 20.1 C.Y. OF WINGS POUR #2 UPPER PART OF 1.8 C.Y. WINGS TOTAL CLASS A CONCRETE 21.9 C.Y.

BILL OF MATERIAL

FOR END BENT No.

#9 | 1 | 42′-8″

#4 | STR | 21'-3"

10 | #4 | STR | 2'-5"

16

В3

7'-2"

3'-11"

(6)

PILE DRIVING EQUIPMENT

SETUP FOR HP 12 X 53 STEEL PILES

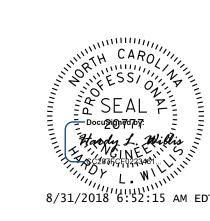
SQ.FT. = 716

1161

227

16

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14SP.20381.1 PROJECT NO._

COUNTY

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SHEET 3 OF 3

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DWN.BY: AW

CHKD.BY: HLW

606 · 248 · 6600

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

SUBSTRUCTURE

END BENT No. 1 DETAILS

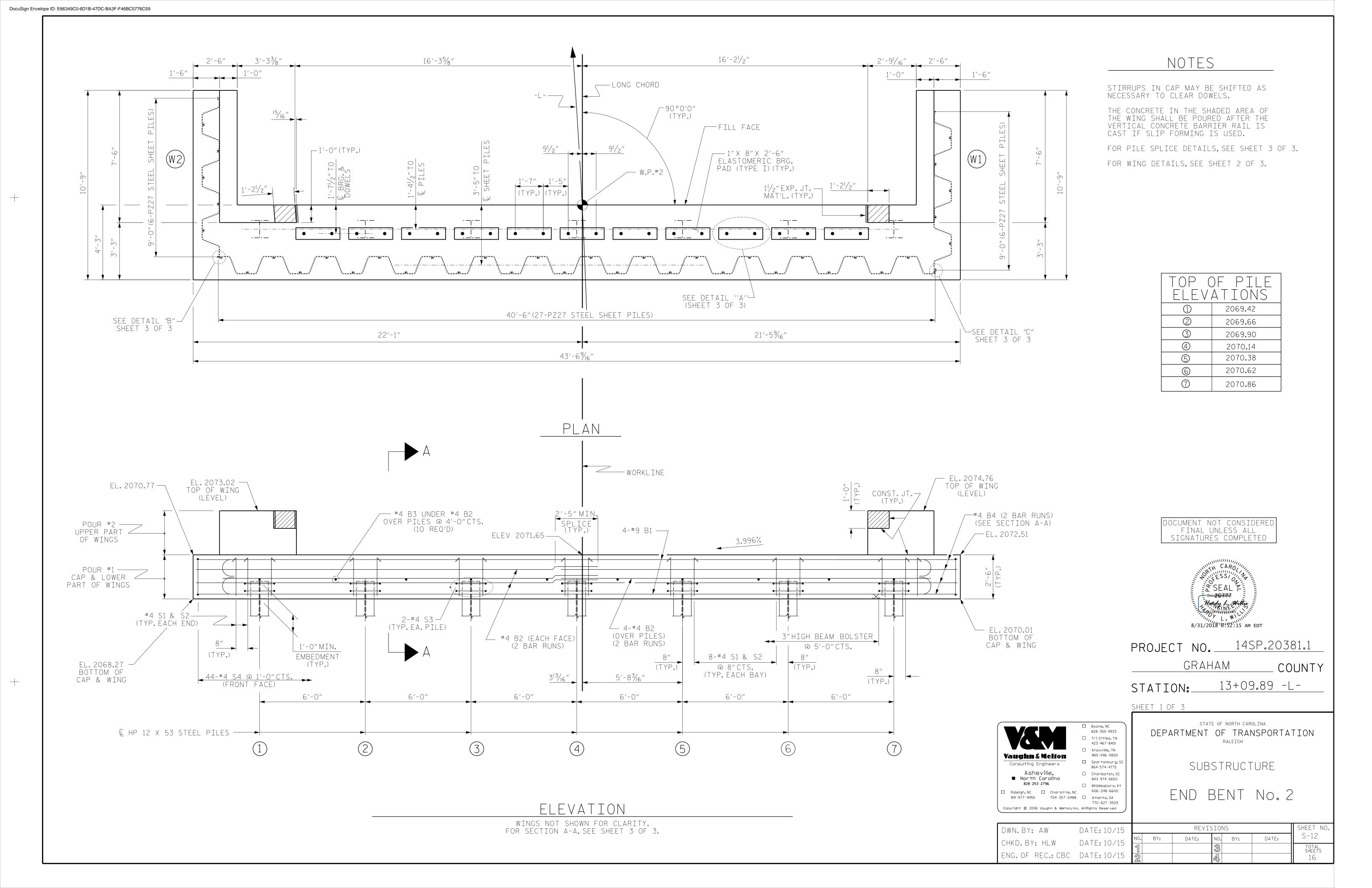
REVISIONS DATE: 10/15 S-11 DATE: DATE: NO. BY: DATE: 10/15 TOTAL SHEETS ENG. OF REC.: CBC DATE: 10/15

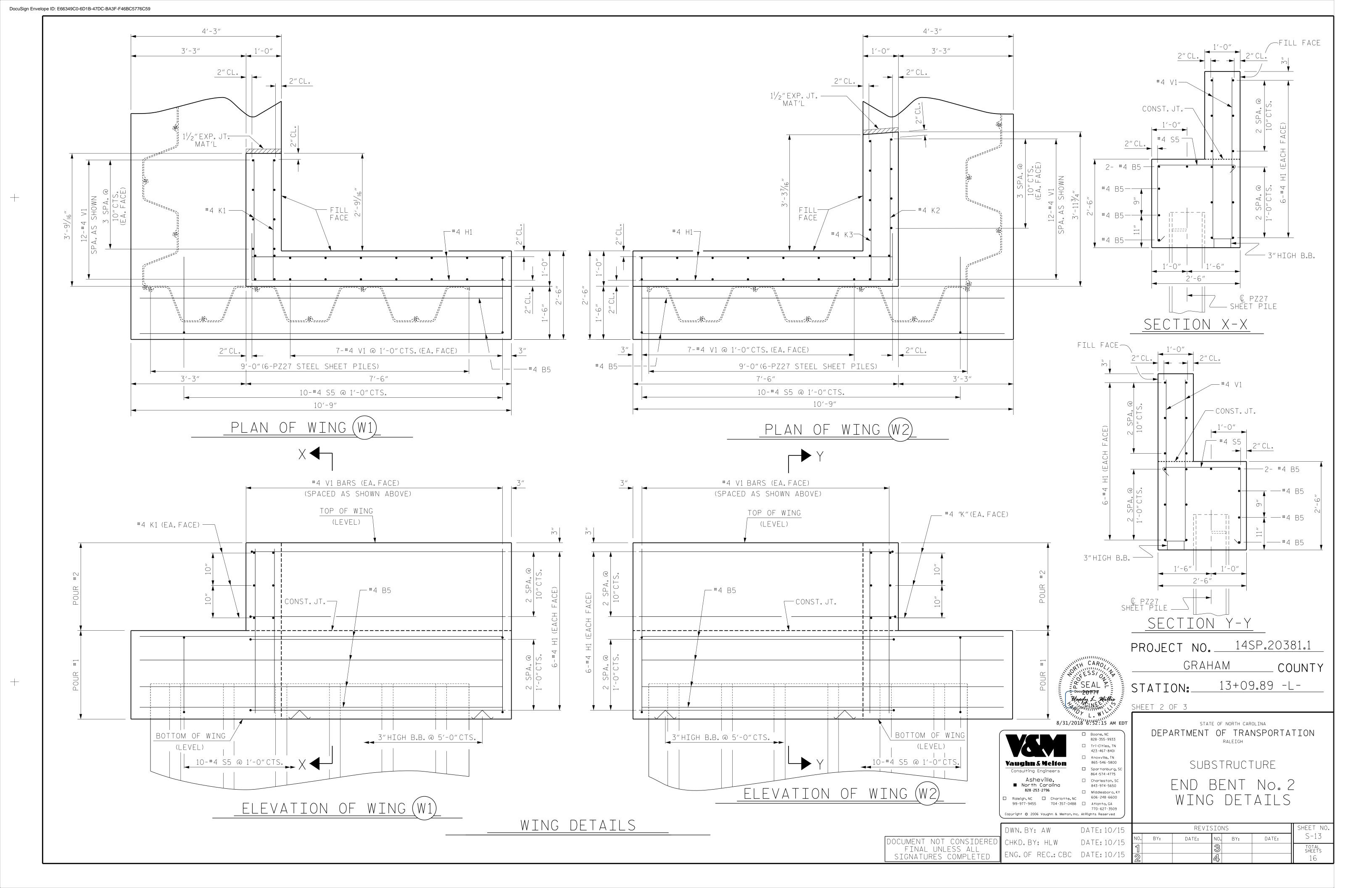
— FILL FACE (END BENT No.1 SHOWN, END BENT No.2 SIMILAR BY ROTATION)

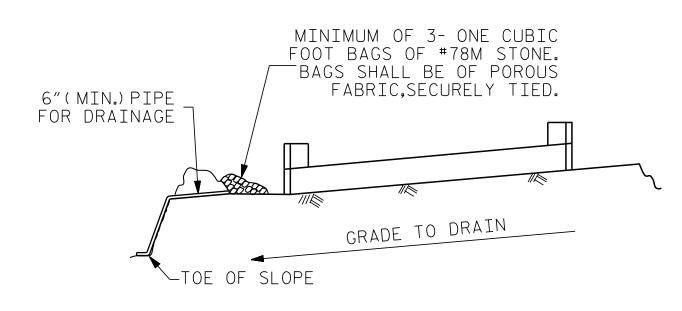
DETAIL

 $0'' T0 \frac{1}{8}'$ DETAIL B

POSITION OF PILE DURING WELDING. PILE SPLICE DETAILS







BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

- © CORED SLAB UNIT

#6 D1 DOWELS

TO PROJECT 9"ABOVE CAP

(TYP.)

2'-6"

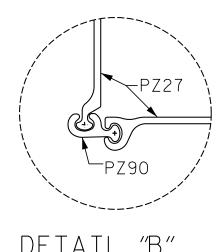
91/2" 91/2"

1'-7"

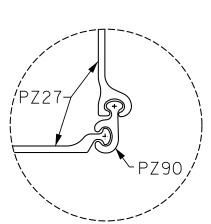
1'-3"

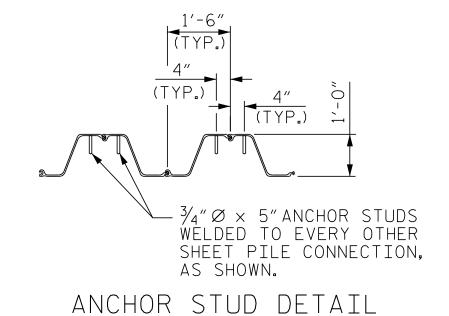
1" X 8" X 2'-6" —

ELASTOMERIC BRG. PAD (TYPE I) (TYP.)

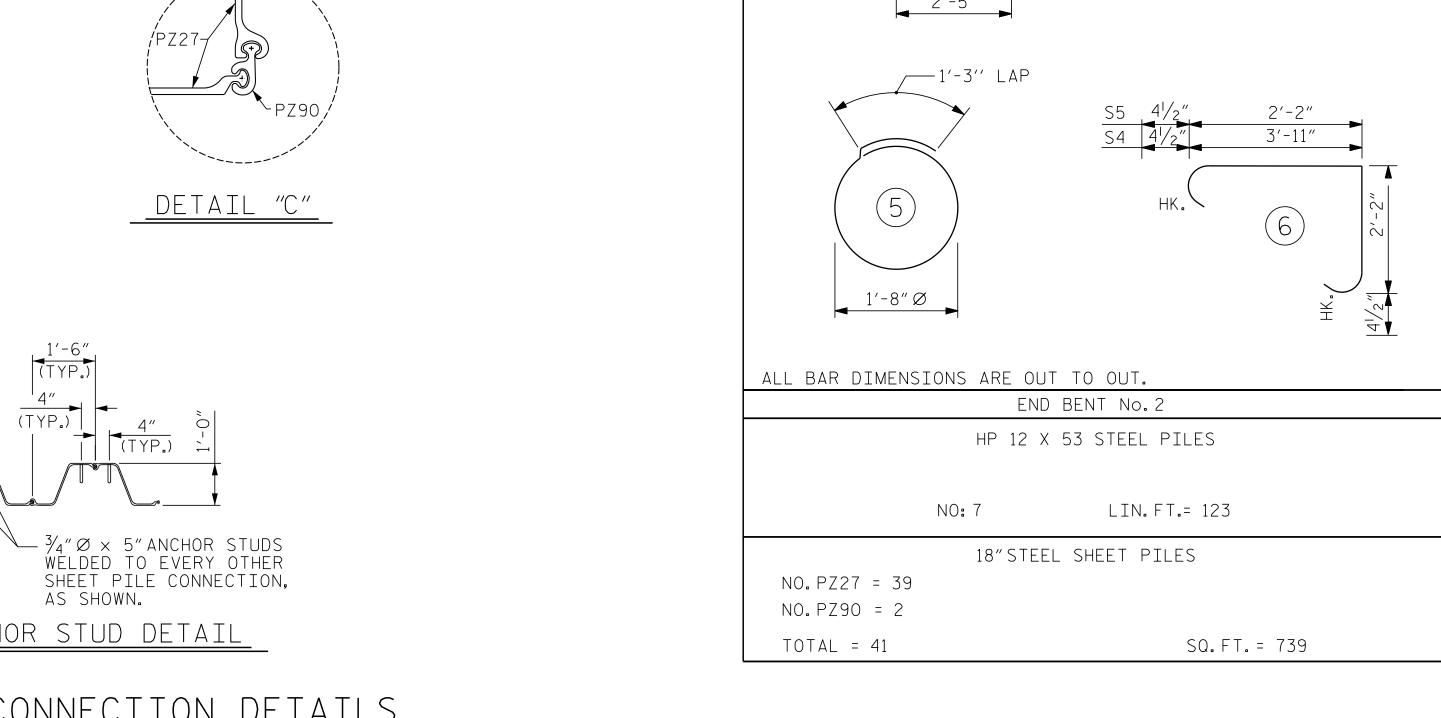


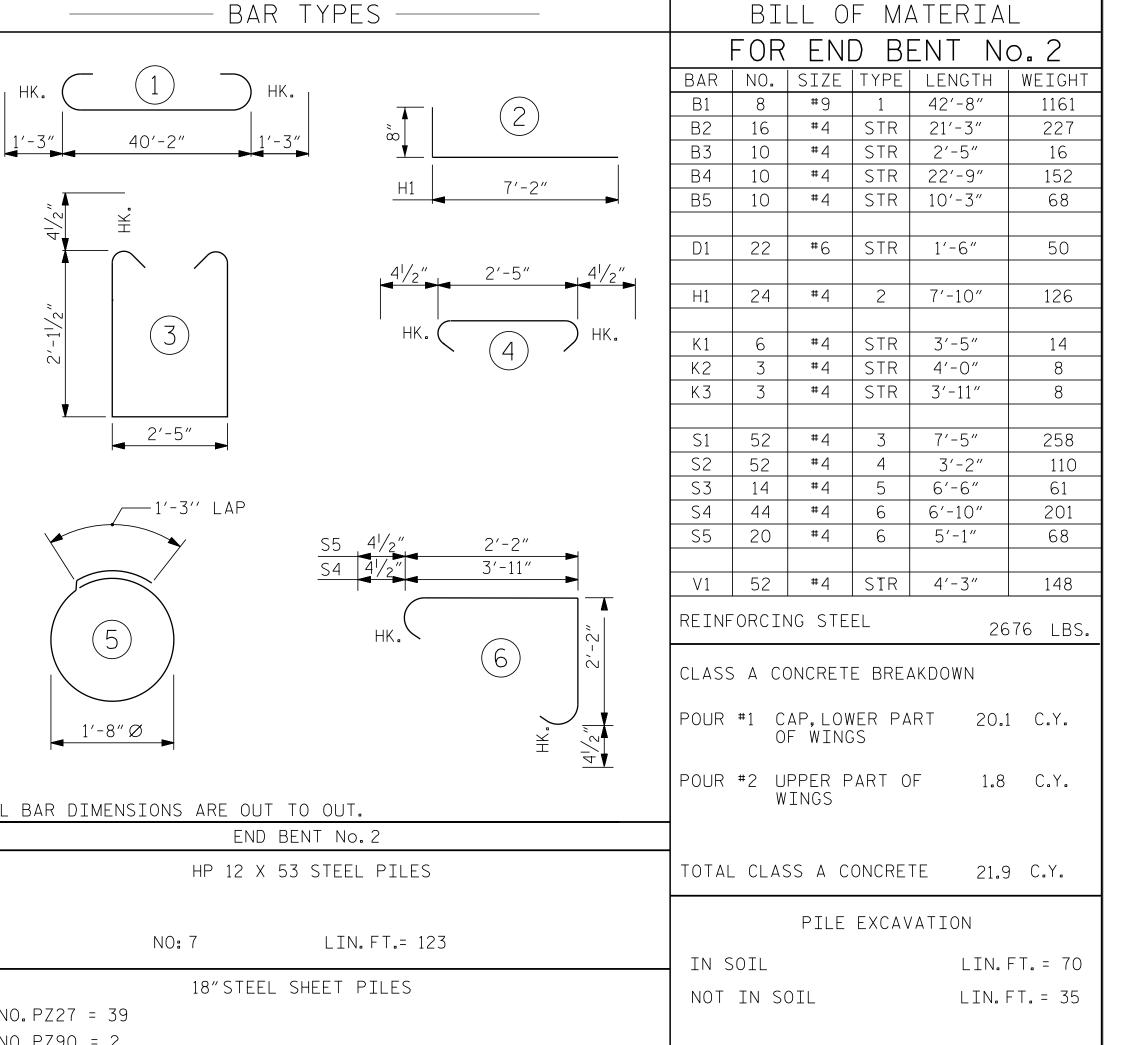
DETAIL "B"





SHEET PILE CONNECTION DETAILS





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9/6/2018 3:56:54 PM EDT

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

RALEIGH

SUBSTRUCTURE

END BENT No. 2

DETAILS

BY:

REVISIONS

DATE:

PROJECT NO._

STATION:__

SHEET 3 OF 3

BY:

☐ Tri-Cities, TN

☐ Knoxville, TN

☐ Charleston, St

DATE: 10/15

DATE: 10/15

CHKD. BY: HLW

ENG. OF REC.: CBC DATE: 10/15

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Middlesboro, KY 606 • 248 • 6600

GRAHAM

14SP.20381.1

DATE:

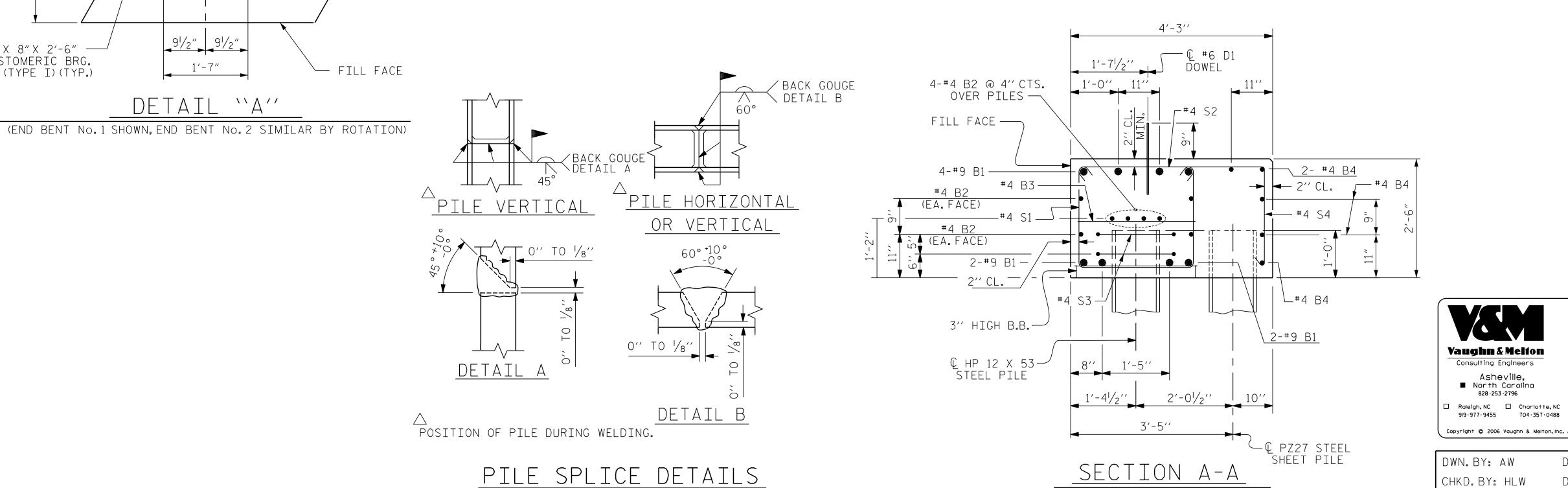
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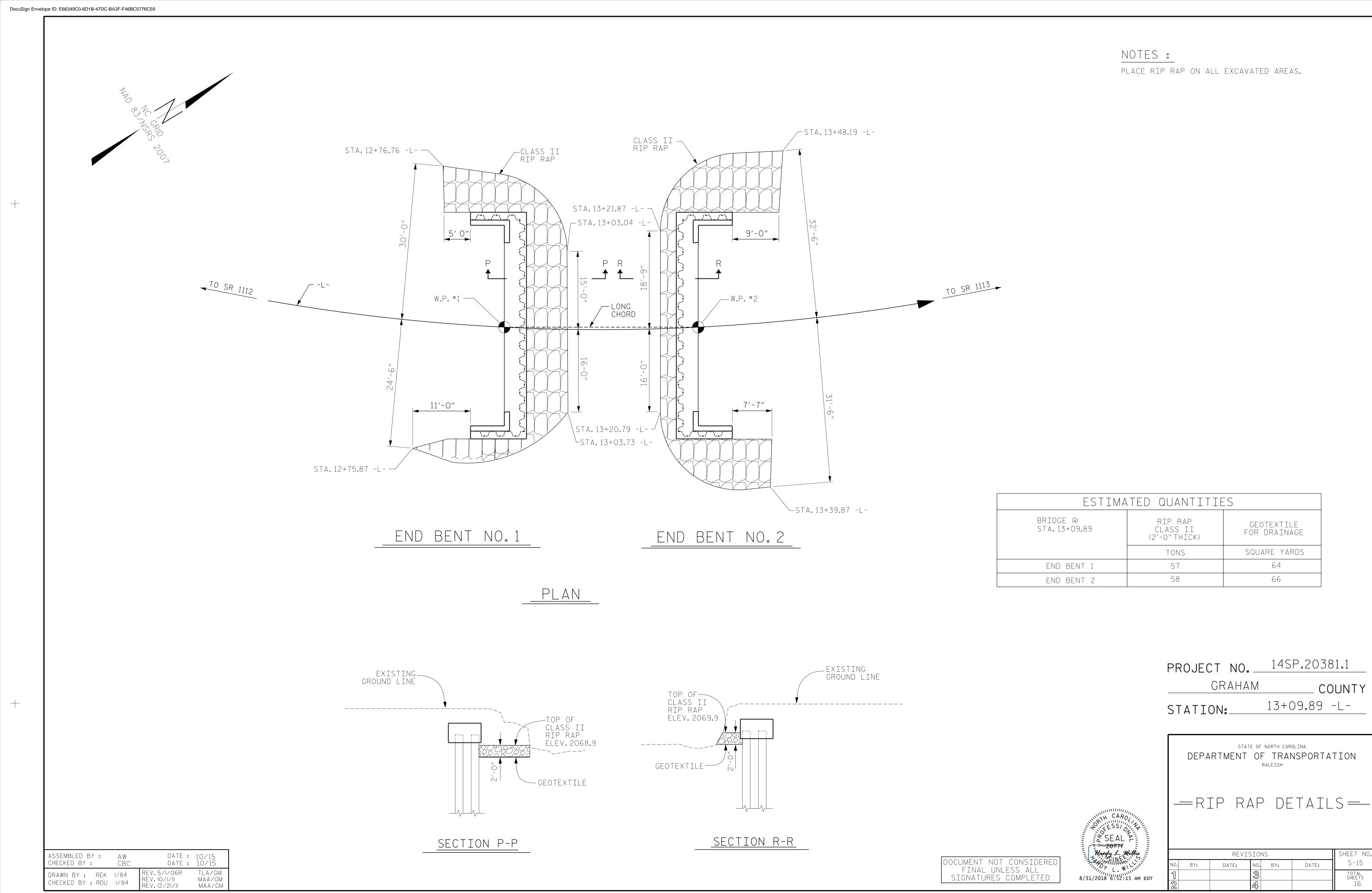
COUNTY

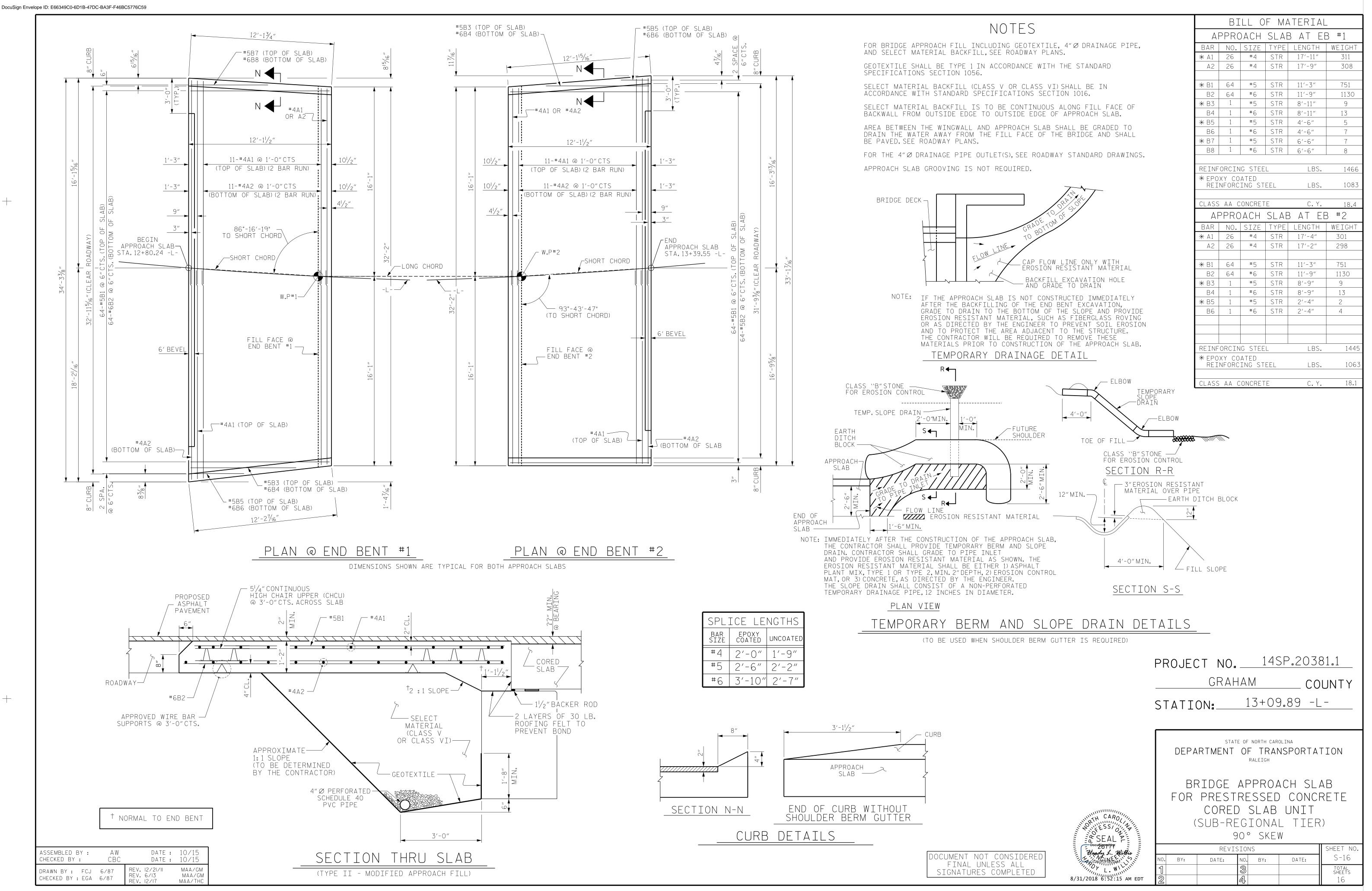
SHEET NO

S-14

TOTAL SHEETS







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STANDARD NOTES

DESIGN DATA:

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N.C. DEPARTMENT OF TRANSPORTATION.

EQUIVALENT FLUID PRESSURE OF EARTH - - - - 30 LBS.PER CU.FT.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 11/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " Ø SHEAR STUDS FOR THE $\frac{7}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " Ø STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " Ø STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST \$\frac{1}{16}\circ\text{"IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH